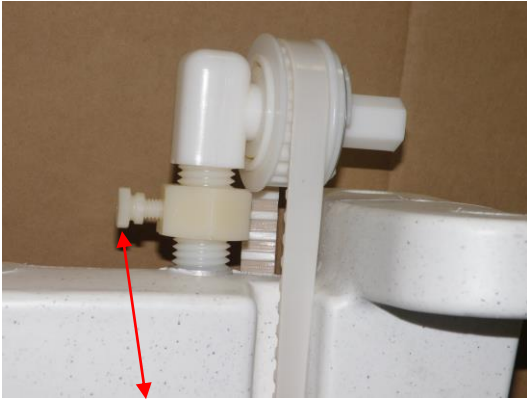


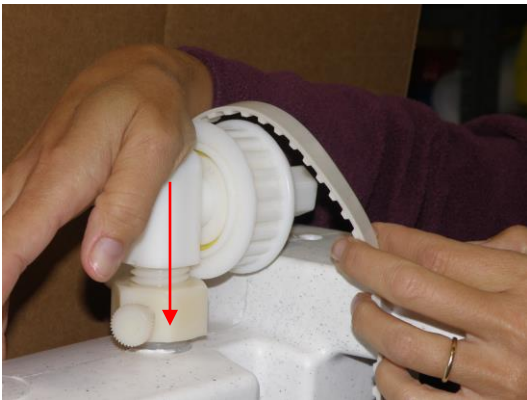
Installing threaded rods with small sprocket assemblies (Encore Drive Unit shown)



1. Loosen knurled set screw. Rotate retaining nut away from drive unit housing.



4. Ensure the spring inside the forward aluminum tube is still there



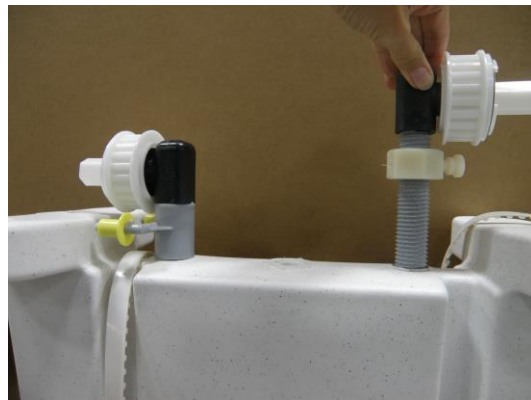
2. Push down on the rod to allow the belt to loosen, remove belt from small sprocket



5. Remove other rod



3. Remove rod from Drive unit housing



6. Replace with gray (fiberglass) threaded rods and small sprocket assemblies.

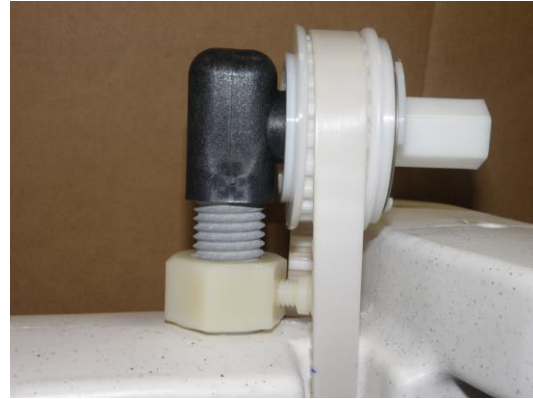
Installing threaded rods with small sprocket assemblies (Encore Drive Unit shown)



7. Put belt on crank side large sprocket and both small sprockets. Begin to thread on the idler large sprocket.



8. Turn crank and the belt will find its way onto the large sprocket.



9. Turn retaining nut until it hits the bottom of the drive unit housing. (This adjustment may need to be tweaked once the drive unit is in place in the boat and while being used. Too loose or too tight will cause a ratcheting sound during pedaling. Tighten set screw to keep retaining nut in place.)